

HAND-PRESS

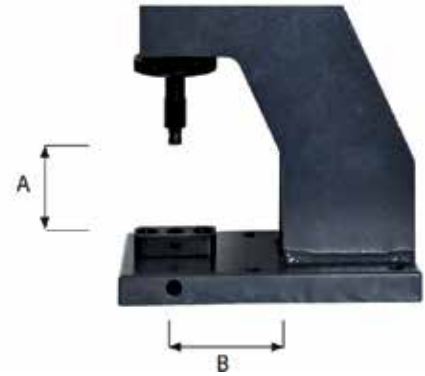


Manual assembling machine of toggle joint type for press-fasteners, jeans-buttons, rivets etc.

Description:

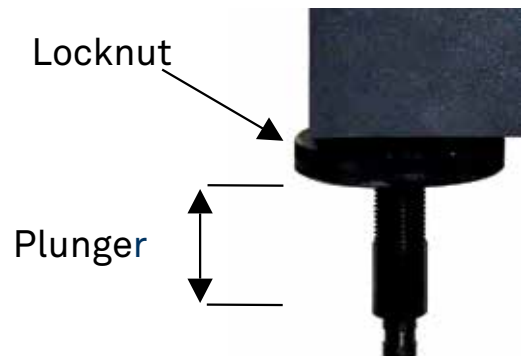
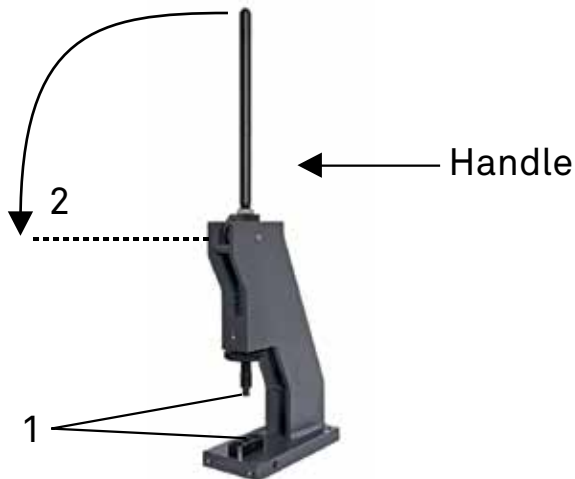
The machine is made of steel. It is designed for stationary installation on a table.

Separate tools should be ordered for all Wasa's different articles.



Specifications:

Height (incl.handle)	650 mm
Width	100 mm
Depth	210 mm
Weight	11 kg
Spindle thread	UNS 1/4-24, M6
Upper tool holder	Ø 10mm
Lower tool holder	hole Ø 12mm
Working height (A)	max 90mm
Throat depth (B)	75mm



Manual:

1. Install top- and bottom tools. When attaching the tools to the machine, always start with the top part. Pay attention if upper has screw thread, the tool holder has to be removed first.
2. Pull down the handle to maximum. Set the distance between the tool parts by loosening the locknut and turning the plunger up or down. The tools shall not go together completely, they shall have a small space between.
3. Make a test assembling of the article in the material. It is important that the handle is pulled down 90 degrees forward.
4. If the result is ok: Pull down the handle to the maximum while the article remains in the tool. Tighten the locknut by screwing it counterclockwise to the locked position. Then the machine is ready to use.

If the result is not ok, continue as below.

- (4). Make sure that the lock nut is not tightened. The plunger is screwed up and down. Try to screw a little at a time.

- Turn clockwise for a harder pressure.

- Screw counterclockwise for a lighter pressure. Tighten the locknut when the result is good

- N.B. Press firmly on the plastic snap button to ensure the pin in the center compresses; otherwise, it won't close properly.